

LAGUNA

PRODUCT DESCRIPTION

Laguna has a timeless elegance, thanks to its traditional parchment finish. It is available in 10 soft shades and is perfect for applications such as greetings cards, invitations, menus, certificates and product guarantees - in fact anything that needs some classic style.



TECHNICAL DATA

	METHOD		+/-	90 g/m ²	180 g/m ²	300 g/m ²
BASIC WEIGHT	ISO 536	g/m ²	5%	90	180	300
CALIPER	ISO 534	µm	5%	128	248	390
BULK	ISO 534	cm ² /g	-	1,42	1,38	1,30
OPACITY	ISO 2471	%	>	87	-	-
MOISTURE CONTENT	ISO 287	%	1,0	6,0	6,0	6,0

Special makings are available upon request.



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SAFETY TOYS



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COMPLIANCE



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PRINTING AND FINISHING RECCOMENDATIONS

INKS	■ To ensure good drying, use semi-fresh inks, preferably new and undiluted.
BLANKETS	■ For a good graphic impression, use compressible blankets suitable for offset printing machines in any conditions.
DRYING TIME	■ After printing, make small sheet pallets and allow 24 hours drying time.
SCREENS	■ For the offset printing process a screen value of 135-150 lpi is recommended. For dry offset printing this can be slightly higher, for example 200 lpi. For heavier graphic elements and higher densities, sufficient powder should be applied.
FINISHING	■ Prescoring is recommended for board weights and when folding against the grain direction.
VARNISHING	■ Preferably silkscreen UV.
PRINTABILITY AND RUNNABILITY	■ Every method of printing, embossing, punching, die cutting, creasing, laminating and UV varnishing is possible.
NOTE	■ Due to its hygroscopic nature, paper can show curl issues if not conditioned properly. To avoid any issue, we recommend to store the paper closed in its original wrap inside the printing area for at least 24-48 hours. After this conditioning time, the wrapping can be open and the paper can be utilized.

> Please contact our technical department for further suggestions.

MILL ACCREDITATION | Rossano Veneto VI - Italy

CORPORATE QUALITY MANAGEMENT STANDARD | UNI EN ISO 9001

ENVIRONMENTAL MANAGEMENT STANDARD | UNI EN ISO 14001

OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT STANDARD | UNI EN ISO 45001

ECO-MANAGEMENT AND AUDIT SCHEME CE 1221/2009 | EMAS

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