

## DOLCE VITA

### PRODUCT DESCRIPTION

Dolce Vita is one of a new generation of papers that enables high definition print similar to that achieved on a matt coated paper whilst maintaining the tactile characteristics of a natural paper. The outstanding colour resolution, brightness and ink lift are the results of a special pigmentation developed by Favini, and this combined with optimal rigidity, bulk and innovative touch make Dolce Vita perfect choice for high quality print and packaging.

In addition to the traditional white shade, the range is enhanced with a new delicate ivory shade and a classic felt marked option in a soft white colour.



### TECHNICAL DATA

#### THE FOLLOWING DATA REFER TO WHITE

	METHOD		+/-	120 g/m <sup>2</sup>	145 g/m <sup>2</sup>	200 g/m <sup>2</sup>	270 g/m <sup>2</sup>	320 g/m <sup>2</sup>
<b>BASIC WEIGHT</b>	<b>ISO 536</b>	<b>g/m<sup>2</sup></b>	<b>5%</b>	<b>120</b>	<b>145</b>	<b>200</b>	<b>270</b>	<b>320</b>
<b>THICKNESS</b>	<b>ISO 534</b>	<b>µm</b>	<b>5%</b>	<b>155</b>	<b>190</b>	<b>275</b>	<b>365</b>	<b>445</b>
<b>BULK</b>	<b>ISO 534</b>	<b>cm<sup>3</sup>/g</b>	<b>-</b>	<b>1,3</b>	<b>1,3</b>	<b>1,4</b>	<b>1,4</b>	<b>1,4</b>
<b>ISO BRIGHTNESS</b>	<b>ISO 2470</b>	<b>%</b>	<b>2</b>	<b>95,3</b>	<b>95,3</b>	<b>95,3</b>	<b>95,3</b>	<b>95,3</b>
<b>CIE BRIGHTNESS</b>	<b>ISO 11475</b>	<b>%</b>	<b>7</b>	<b>134,1</b>	<b>134,1</b>	<b>134,1</b>	<b>134,1</b>	<b>134,1</b>
<b>L&amp;W STIFFNESS</b>	<b>ISO 2493</b>	<b>mN MD/CD</b>	<b>&gt;</b>	<b>190/95</b> <small>(15°/15mm)</small>	<b>230/115</b> <small>(15°/15mm)</small>	<b>90/45</b> <small>(15°/50mm)</small>	<b>160/80</b> <small>(15°/50mm)</small>	<b>310/155</b> <small>(15°/50mm)</small>
<b>MOISTURE CONTENT</b>	<b>ISO 287</b>	<b>%</b>	<b>1,0</b>	<b>6,0</b>	<b>6,0</b>	<b>6,0</b>	<b>6,0</b>	<b>6,0</b>

## THE FOLLOWING DATA REFER TO IVORY

	METHOD		+/-	120 g/m <sup>2</sup>	145 g/m <sup>2</sup>	200 g/m <sup>2</sup>	270 g/m <sup>2</sup>	320 g/m <sup>2</sup>
BASIC WEIGHT	ISO 536	g/m <sup>2</sup>	5%	120	145	200	270	320
THICKNESS	ISO 534	µm	5%	155	190	275	365	445
BULK	ISO 534	cm <sup>3</sup> /g	-	1,3	1,3	1,4	1,4	1,4
ISO BRIGHTNESS	ISO 2470	%	2	85,5	85,5	85,5	85,5	85,5
CIE BRIGHTNESS	ISO 11475	%	3	80	80	80	80	80
L&W STIFFNESS	ISO 2493	mN MD/CD	>	190/95 <small>(15*/15mm)</small>	230/115 <small>(15*/15mm)</small>	90/45 <small>(15*/50mm)</small>	160/80 <small>(15*/50mm)</small>	310/155 <small>(15*/50mm)</small>
MOISTURE CONTENT	ISO 287	%	1,0	6,0	6,0	6,0	6,0	6,0

## THE FOLLOWING DATA REFER TO PRISMA SOFT WHITE

	METHOD		+/-	140 g/m <sup>2</sup>	250 g/m <sup>2</sup>	320 g/m <sup>2</sup>
BASIC WEIGHT	ISO 536	g/m <sup>2</sup>	5%	140	250	320
THICKNESS	ISO 534	µm	5%	180	355	440
BULK	ISO 534	cm <sup>3</sup> /g	-	1,3	1,35	1,38
ISO BRIGHTNESS	ISO 2470	%	2	95	95	95
CIE BRIGHTNESS	ISO 11475	%	3	119	119	119
L&W STIFFNESS	ISO 2493	mN MD/CD	>	180/90 <small>(15*/15mm)</small>	120/60 <small>(15*/50mm)</small>	250/125 <small>(15*/50mm)</small>
MOISTURE CONTENT	ISO 287	%	1,0	6,0	6,0	6,0

Special makings are available upon request.



RECYCLABLE



BIODEGRADABLE



ELEMENTAL CHLORINE FREE



ACID FREE



LONG-LIFE ISO 9706



REACH COMPLIANCE



94/62 EC HEAVY METAL COMPLIANT



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PAP



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Dolce Vita conforms to ISO 9706 requirements for permanence and is suitable for applications requiring "Acid Free" paper. It is biodegradable and recyclable.

## PRINTING AND FINISHING RECCOMENDATIONS

- INKS** ■ Preferably oxidizing inks, new and undiluted to ensure quick and good drying.
- BLANKETS** ■ For a good graphic impression, use compressible blankets.
- SCREENS** ■ For the offset printing process a screen value of 150 lpi is recommended. Offset printing stochastic screen: 250 lpi.
- DRYING TIME** ■ Make small sheet pallets and allow at least 24 hours drying time after printing.
- FINISHING** ■ Prescoring is recommended for board weights and when folding against the grain direction.
- PRINTABILITY AND RUNNABILITY** ■ Dolce Vita is recommended for any printing and converting techniques.
- NOTE** ■ Due to its hygroscopic nature, paper can show curl issues if not conditioned properly. To avoid any issue, we recommend to store the paper closed in its original wrap inside the printing area for at least 24-48 hours. After this conditioning time, the wrapping can be open and the paper can be utilized.

> Please contact our technical department for further suggestions.

## MILL ACCREDITATION | Crusinallo VB - Italy

CORPORATE QUALITY MANAGEMENT STANDARD | UNI EN ISO 9001

ENVIRONMENTAL MANAGEMENT STANDARD | UNI EN ISO 14001

OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT STANDARD | UNI EN ISO 45001

ECO-MANAGEMENT AND AUDIT SCHEME CE 1221/2009 | EMAS

We care about the environment: [www.favini.com/en/sustainability](http://www.favini.com/en/sustainability)